

Date: Wednesday, 3/21/2007 3:48:51 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE		
Job Number	: 31424					
Estimate Number	: 10508					
P.O. Number	: N/A		Part Number	: D2419		
This Issue	3/21/2007	S.O. No. : N/A	Drawing Number	: D2419 REV. A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 31331		Material	: N/A		
Written By			Due Date	: 3/28/2007 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est: A 00.02.14 New Issue EC/JB					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	4025674	Black Nylon Strap
-----	---------	-------------------



Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick

(40-2567-4)

Batch: M 103783

ml07/03/07

X20

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
--

Cut to length using hot knife as per Dwg D2419
--

mf 07-04-02 20

3.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

SB 07/04/04

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Epoxy by 04/04

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



20

Comment: FINAL INSPECTION/W/O RELEASE

07/04/03

Job Completion



U 07/04/04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

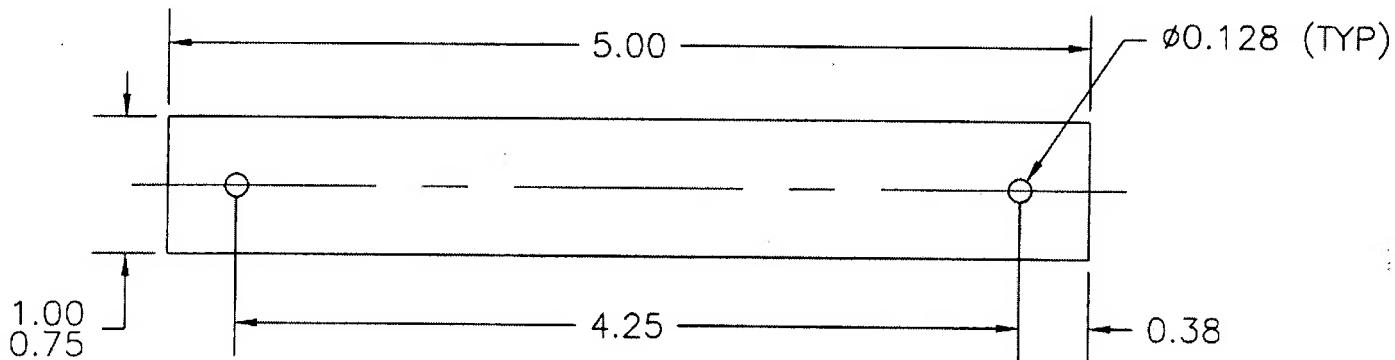
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY JP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31424